

PO Box 201 • Templeton, IA, 51463 • 877-338-6936 • Fax 712-683-5512 • asicoverbuildings.com

In order to validate the Accu-Steel Limited Warranty, the Warranty Registration Form must be completed and signed by the customer and returned to Accu-Steel Inc. via mail, e-mail or fax using the contact information above within 45 days of completion of the structure, and all invoices for the product must be paid in full.

LIMITED WARRANTY REGISTRATION FORM Thank you for choosing Accu-Steel Cover Buildings. Please take a moment to register your product, this will provide you the best possible support. Complete form and submit within 45 days of installation * Required Field *Business Name: Invoice #: *Name (Last, First, Middle Initial): *Billing Address: City: State: Zip: Email Address: *Phone: *Mobile Phone: Fax Number: *Site Address (if different than billing address): *Dealer Name: *Building Size: *Cover Color: *Date Purchased: *□ I installed the building *Date Installed: *□ I had a subcontractor install the building *Name/Company: *Phone: *□ I installed the foundation *Date Installed: *□ I had a subcontractor install the foundation *Name/Company: _ *Phone: *□ I had an engineer design the foundation *Name/Firm: *Phone: I have read and understand the full Accu-Steel Limited Warranty Registration Packet, Exhibit A through Exhibit E, and by signing this, accept the terms of the Limited Warranty, Exhibit F. *Customer Signature *Date:

(For Accu-Steel's Use Only)	Warranty Authorization, Accu-Steel Inc.	
Signature:	Warranty Registration #:	

Exhibit B:

Example pictures to be included when submitting your Warranty Card



Overall Outside View with Cover On



Base Plate Connection to Foundation



Inside End Wall and Purlin Views



Outside End Wall Views



Outside Main Cover Termination



Inside Cable Installation and Bracing



Exhibit C



Customer Name:	Date:
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PROJECT COMPLETION CHECKLIST

(Note Any "NO" responses indicate project unfinished)

		N	Ю	N.	٨	YI	25
1.	Building has been anchored properly using the anchoring method designated by customer.]]]
2.	The rafters have been installed properly and are plumb, sharp edges have been covered or smoothed.	[]	[]	[]
3.	The purlins have all been installed properly and are securely fastened.	[]	[]	[]
4.	The cabling has been installed in the proper pattern, excess cable trimmed, turnbuckles have take up capacity, and clamps are installed correctly. (Saddle the live end).	[]]]	[]
5.	End walls have been installed per design and are plumb and level.	[]	[]	[]
6.	Main building cover has been installed and securely fastened on the sides using winches and straps, placing a screw through the strap into the tension pipe.	[]	[]	[]
7.	Main building cover has been installed and securely fastened on the ends using winches and cable, allowing room for take up on the winch spool.	[]	[]	[]
8.	The main cover is never wrinkle free, however does the cover appear to be tight and have minimal wrinkles?	[]	[]	[]
9.	The main covers are virtually free of excessive dirt or debris.	[]	[]	[]
10.	End panels have been installed and securely fastened as design and instructions call for.	[]]]	[]
11.	All door openings have been cut out and the end panel is securely fastened to the inside of the door jambs.	[]	[]	[]
12.	The fabric end panels is never wrinkle free, however does the cover appear to be tight and have minimal wrinkles?	[]	[]	[]
13.	The fabric end panels are virtually free of excessive dirt or debris	[]	[]	[]
14.	Are all covers free of any rips, holes, or tears?	[]	[]	[]



Customer Name:	Date:						
PROJECT COMPLETION CHEC (Note Any "NO" responses indicate project unf							
15. All walk doors have been installed in the proper location, open in the proper direction per customer, and lockset work properly.		N [O]	NA [-	YE [
16. All over head doors are installed in the proper location and are the cor	[]	[]	[]	
17. All over head doors are tensioned correctly and roll up or down as specified by manufacture, either by hand, using a chain, or using an electric motor. (Wiring and electrification responsibility of customer.)]]]
18. All fabric gather doors travel up and down, free of any snags, using th supplied hand winch or electric winch.	e	[]	[]]]
 Construction crew has left the job site clean and organized. Debris ha been removed or placed in customer designated area. 	s either	[]	[]]]
20. The building has Accu-Steel labels installed on 2 opposite side corner peak on each end of the building, or on the first and last panel in keder		[]	[]	[]
21. Customer approves of the overall installation.		[]	[]	[]
22. The customer has received the Warranty and Maintenance forms.		[]	[]	[]
23. Other		[]	[]	[]
24. Other		[]	[]	[]
Installer:		Date	e				

By signing you agree that the Accu-Steel structure and construction project has been completed. The warranty registration form must be completed and sent to Accu-Steel for the best possible customer support.

THANK YOU FOR YOUR BUSINESS

Customer:

Date_____

Exhibit D



Customer Job:							Salesperson:				
nstaller:							Date:				
			C	USTC	MER	SATIS	FAC7	ΓΙΟN S	SURV	EY	
		0	ur goal	lic to n	rovida	the best p	nurcha	cing av	nariance	nossih	ام
	Ple		_								ur project.
1.	Salespers	on – Pı	roduct	Knowl	edge, d	id the sal	espers	on ansv	ver all c	of your o	questions?
		Great	2	3	4	5	6	7	8	9	Poor
2.	Salespers	on – Ti	imeline	ess, retu	ırned ca	alls prom	ptly a	nd keep	appoin	tments?	
		Great	2	3	4	5	6	7	8	9	Poor
3.	Salespers	on – C	ommuı	nication	n, were	you info	rmed v	what wa	ıs happe	ening wi	th your project?
		Great	2	3	4	5	6	7	8	9	Poor
4.	Installatio	on – Co	mmun	ication	, were y	you infor	med w	hat was	s happe	ning wit	h your project?
		Great	2	3	4	5	6	7	8	9	Poor
5.	Installatio	on – Ti	meline	ss, was	the job	started o	on time	e and co	mplete	d as con	nmunicated?
		Great	2	3	4	5	6	7	8	9	Poor
6.	Installatio	on – W	orkmaı	nship, c	did the	crew pay	attent	ion to d	etail an	d take p	ride in work?
		Great	2	3	4	5	6	7	8	9	Poor
7.	Installatio	on – Co	ourteou	s, was	the crev	w friendly	y and p	polite in	ı your iı	nteractio	ons with crew members'
		Great	2	3	4	5	6	7	8	9	Poor
8. Installation – Safety, did the crew perform the work safely and keep the jobsite organized?											
		Great	2	3	4	5	6	7	8	9	Poor
A	dditional C	ommer	nts:								
_											
_											

THANK YOU FOR YOUR BUSINESS.



PO Box 201 • Templeton, IA, 51463 • 877-338-6936 • Fax 712-683-5512 • asicoverbuildings.com Limited Warranty

Limited Warranty. Accu-Steel, Inc., an Iowa corporation ("Accu-Steel"), warrants to the original purchaser (the "Purchaser") of any of Accu-Steel's building components (collectively, the "Building Components") that during the Warranty Period (defined below) such Building Components, if used solely to construct or repair an Accu-Steel building in accordance with Accu-Steel's specifications,:

- a. the exterior pre-finished surface of the Accu-Steel fabric cover will not tear, chip, crack, have a fabric wall separation, or have a joint separation or failure, and
- b. all other Building Components will not incur a structural failure or corrosion that materially affects their performance;

as a direct and sole result of exposure to normal use and weather conditions in the location for which the Building Components were originally designed by Accu-Steel. Any Building Components that fail to meet the terms of the foregoing warranty shall be "Defective Building Components".

Limited Warranty Effective Date. NOTWITHSTANDING ANYTHING IN THIS LIMITED WARRANTY TO THE CONTRARY, THIS LIMITED WARRANTY BECOMES EFFECTIVE ONLY UPON THE COMPLETION OF ALL OF THE FOLLOWING (THE "WARRANTY EFFECTIVE DATE"):

- A. PURCHASER'S ACCEPTANCE OF THE ACCU-STEEL QUOTATION FOR THE BUILDING COMPONENTS (THE "SALES ORDER");
- B. PURCHASER'S PAYMENT IN FULL TO ACCU-STEEL FOR THE SALES ORDER AND OR ANY CHANGE ORDER;
- C. PURCHASER'S FULL COMPLETION OF THE LIMITED WARRANTY REGISTRATION FORM AND RETURN OF THE COMPLETED FORM TO ACCU-STEEL WITHIN FORTY-FIVE (45) DAYS FOLLOWING DELIVERY OF THE LAST OF THE BUILDING COMPONENTS LISTED IN THE SALES ORDER FROM ACCU-STEEL TO THE SHIP-TO PARTY; AND
- D. IF A FABRIC COVER IS INCLUDED IN THE BUILDING COMPONENTS, PURCHASER PROVIDING PICTURES (TO THE SATISFACTION OF THE ACCU-STEEL) OF THE FULLY BUILT STRUCTURE EVIDENCING PROPER INSTALLATION OF THE FABRIC COVER TO ACCU-STEEL WITHIN FORTY-FIVE (45) DAYS FOLLOWING DELIVERY OF THE LAST OF THE BUILDING COMPONENTS LISTED IN THE SALES ORDER FROM ACCU-STEEL TO THE SHIP-TO PARTY.

IN THE EVENT THE LIMITED WARRANTY REGISTRATION FORM IS NOT RECEIVED BY ACCU-STEEL WITHIN THE STATED FORTY-FIVE (45) DAY PERIOD OR ANY OTHER REQUIREMENT STATED ABOVE IS NOT MET AS SPECIFICALLY STATED, TIME BEING OF THE ESSENCE, THIS LIMITED WARRANTY WILL PROVIDE NO COVERAGE TO PURCHASER.

Warranty Period. The Warranty Period is calculated starting on the date the Sales Order is accepted by Purchaser and continues for the term set forth in the chart below. This Limited Warranty only applies to Building Components starting on the Warranty Effective Date and only during the "Warranty Period".

Building Component	<u>Term of Limited</u> <u>Warranty in Years</u>
Hot Dip Galvanized Structural Steel Components	15 or 20*
Fabric Top Cover: Woven Polyethylene, or PVC	15 or 20*
Flame Retardant Fabric Top Cover	10
End Wall Fabric: Woven Polyethylene, PVC, or Flame Retardant Fabric	5
All other Building Components not described above, including Fabric Gather Doors and OEM items	1

^{* 15} year Limited Warranty applies unless the Purchase Order specifies a 20 year Warranty Period.

Building Components repaired or replaced by Accu-Steel will continue to be covered by the Limited Warranty only during the original Warranty Period, not based upon the date of repair or replacement.

Sole and Exclusive Remedy. As Purchaser's sole and exclusive remedy against Accu-Steel for any Defective Building Component, Accu-Steel will contribute toward Purchaser's expense (the "Expense") to repair or replace, at its sole option, the Defective Building Component. The Expense shall be calculated as Accu-Steel's then standard replacement parts charges or charges to repair parts. Accu-Steel, in its sole discretion, may determine to pay the amount of its contribution toward the Expense to Purchaser and not provide a repaired or replacement for the Defective Building Component. This Limited Warranty only applies to parts and not labor. All labor costs to remove the Defective Building Components from any structure and to replace the replacement or repaired Building Components onto any structure shall be the sole responsibility of Purchaser along with any costs or damages incurred by Purchaser during the time that the Defective Building Components are defective or are in the process of being repaired or replaced and shall not be considered part of the Expense.

The portion of the Expense that will be paid by Accu-Steel for any Defective Building Component shall be the percentage set forth in the chart below based upon the term of the Limited Warranty that applies to the Defective Building Component.

Defective Building Component discovered during:	20 Year Limited Warranty	15 Year Limited Warranty	10 Year Limited Warranty	5 Year Limited Warranty	1 Year Limited Warranty
Year 1	100%	100%	100%	100%	100%
Year 2	95%	93%	90%	80%	0%
Year 3	90%	87%	80%	60%	0%
Year 4	83%	80%	70%	40%	0%
Year 5	76%	73%	60%	20%	0%
Year 6	70%	67%	50%	0%	0%
Year 7	63%	60%	40%	0%	0%
Year 8	56%	53%	30%	0%	0%
Year 9	50%	47%	20%	0%	0%
Year 10	43%	40%	10%	0%	0%

Year 11	35%	33%	0%	0%	0%
Year 12	30%	27%	0%	0%	0%
Year 13	23%	20%	0%	0%	0%
Year 14	16%	13%	0%	0%	0%
Year 15	10%	7%	0%	0%	0%
Year 16	9%	0%	0%	0%	0%
Year 17	7%	0%	0%	0%	0%
Year 18	5%	0%	0%	0%	0%
Year 19	3%	0%	0%	0%	0%
Year 20	1%	0%	0%	0%	0%

Purchaser shall be responsible for the remainder of the Expense, along with all shipping charges to send the Defective Building Component to Accu-Steel and for Accu-Steel to ship the repaired or replaced Building Component to Purchaser and shall pay such charges in advance. Purchaser shall arrange for all shipping of the Defective Building Component to Accu-Steel and shipping for any replacement or repaired Building Component from Accu-Steel directly with its desired shipper. Purchaser shall bear the entire risk of loss of the Defective Building Component and any repaired or replacement Building Component at all times that any of them are not actually in Accu-Steel's possession (including without limitation, during shipment to and from Accu-Steel.)

Special Warranty Provisions. There may be special warranty provisions that apply to your purchase of Building Components. If so, those special warranty provisions will be provided to you as an addendum to this Limited Warranty and those special warranty provisions will supersede and replace any conflicting terms set forth in this Limited Warranty. Except for conflicting terms, unless otherwise stated in the special warranty provisions, all exclusions, limitations, procedures, requirements and other terms and conditions of this Limited Warranty shall continue to apply.

Exclusions from Limited Warranty. Notwithstanding anything to the contrary herein or in any Purchaser Order, contract or other agreement between Accu-Steel and any third party, this Limited Warranty will not apply in any of the following circumstances:

- a. This Limited Warranty does not provide coverage for normal wear and tear that occurs to the Building Components except as specifically stated in the Section entitled "Limited Warranty" above;
- b. Neglect, misuse or abuse of the Building Components or the structure;
- c. If the Purchaser is a lessor, dealer, distributor, wholesaler, or re-seller or does not use the Building Components, as installed, for Purchaser's own use;
- d. Any Building Components are installed or constructed in a manner that is not entirely compliant with Accu-Steel's specifications and instructions;
- e. Any Building Components are used in a manner that was not described to Accu-Steel in writing prior to Accu-Steel agreeing to sell the Building Components to Purchaser;
- f. Any act of God, terrorism, or any other condition that could not have been reasonably foreseeable by Accu-Steel at the time of agreeing to sell the Building Components to Purchaser;
- g. Any acts of god or weather conditions that exceed Accu-Steel's product specifications for weather including, but not limited to, lightening, tornado, hurricane, wind, hail, ice and snow;

- h. Any damage that would ordinarily be covered by the insurance required by this Limited Warranty regardless of whether insurance is actually in force or actually makes payment;
- i. Any damage cause by fire, vandalism, animals, or insect.
- j. Removal, altering or failing to include any Accu-Steel signage on any of the Building Components.
- k. Any Building Components are installed or constructed upon a foundation that is not entirely in compliance with specifications and directions designed by an engineer;
- I. Any Building Components themselves, or if any portion of the structure containing Building Components, have direct contact with corrosive, other damaging chemicals or other products any time;
- m. If the Purchaser fails to substitute Replacement Building Components as described in this Limited Warranty below;
- n. If the Purchaser fails to repair or replace, under the terms of this Limited Warranty or otherwise, any Building Component that is damaged, worn, destroyed or otherwise not in usable condition, in Accu-Steel's sole discretion, including without limitation any Defective Building Component, within the later of sixty (60) days following discovery of such condition or thirty (30) days following receipt of a replacement Building Component from Accu-Steel pursuant to the terms of this Limited Warranty;
- o. If the structure containing the Building Components is taken down, in substantial part or in whole, or moved, due to weather, damage, accident, intentionally or otherwise or there occurs any multiple installations;
- p. Failure to comply with the Maintenance Schedule for any of the Building Components;
- q. Storage and/or mishandling of the Building Components;
- r. Unauthorized repairs or alterations to the Building Components or the structure; or
- s. Failure to comply with the insurance requirements contained in this Limited Warranty.

IN THE EVENT THE LIMITED WARRANTY WILL NOT APPLY BASED UPON THE FOREGOING OR BASED UPON ANY OTHER PROVISION OF THIS LIMITED WARRANTY, THIS LIMITED WARRANTY WILL PROVIDE NO COVERAGE TO PURCHASER AND ALL WARRANTY WAIVERS AND EXCLUSIONS SET FORTH IN THIS LIMITED WARRANTY WILL CONTINUE TO APPLY.

Replacement Building Components. Accu-Steel may from time to time produce new Building Components ("Replacement Building Components") which replace Building Components in use by Purchaser that Accu-Steel determines are necessary to replace the Building Components purchased by Purchaser. In such case, Accu-Steel shall make the availability of such Replacement Building Components known to Purchaser. Purchaser may purchase such Replacement Building Components from Accu-Steel at Purchaser's cost. In the event Purchaser does not substitute such Replacement Building Components within thirty (30) days of notice of the same from Accu-Steel, Purchaser's failure to substitute will excuse Accu-Steel from its warranty for failure of such Building Component.

Insurance. At all times starting with the date of delivery, Purchaser shall maintain insurance coverage, on the Building Components, and once constructed such insurance shall provide insurance on the structure, providing coverage against property damage to the Building Components, the structure and its contents for their full replacement cost; such coverage to be no less than what is ordinary and customary for the location of install. Such insurance shall include coverage for the acts of third parties and for all weather related events. Purchaser's insurance coverage will be the primary source for payment of any damage or costs to the Building Components and the structure even if a Defective Building Component would otherwise be subject to repair or replacement by Accu-Steel under this Limited Warranty. Purchasers' insurance coverage will be the sole source for payment of any damage or costs to the Building Components and the structure in any way related to a weather event (weather wind, hail, snow, ice, tornado, hurricane, lightening or otherwise), even if the Defective Building Components would otherwise be subject to repair or replacement by Accu-Steel under this limited warranty. Purchaser waives all rights of subrogation against Accu-Steel and shall require that its insurer also waives all rights of subrogation against Accu-Steel.

In the event Accu-Steel provides any repair or replacement of Defective Building Components to Purchaser, Purchaser hereby assigns its rights to any insurance proceeds for such Defective Building Components to Accu-Steel and Purchaser shall provide all cooperation required by Accu-Steel to allow Accu-Steel to enforce any insurance claim, including without limitation executing an assignment of claim to Accu-Steel and any other documents or instruments which may be requested by Accu-Steel.

How to Obtain Warranty Repairs or Replacement. In order to obtain coverage under this Limited Warranty, Purchaser must file a claim with its insurer within the time specified for filing by the insurer. After filing a claim, Purchaser must notify Accu-Steel in writing within thirty (30) days from discovery of such Defective Building Component, but in all events no later than thirty (30) days following the end of the Warranty period, and must include the following:

- a. Describe *precisely* which Building Components have failed to meet the terms of this Limited Warranty (making them Defective Building Components);
- b. The Accu-Steel sales order # that includes the Defective Building Components (Purchaser may have to contact their dealer or distributor for this information);
- c. Provide pictures of the Defective Building Components as they exist on the structure at the time of discovery;
- d. Certify to Accu-Steel that none of the exclusions listed above apply to the Defective Building Components; and
- e. Provide a copy of the certificate of insurance covering the Defective Building Components (including the waiver of subrogation), a copy of the insurance claim and any response from the insurer. If an insurance claim has not been filed then, at Accu-Steel's request, Purchaser shall file an insurance claim within ten (10) days. Accu-Steel must be provided a copy of such insurance claim within five (5) days of filing. If an insurance claim is not filed and notice provided, then this Limited Warranty shall not apply to such Defective Building Components.

In order to obtain coverage under this Limited Warranty, Purchaser must also:

- Take all action directed by Accu-Steel to prevent or limit additional damage to Building Components; and
- g. If you are unable to timely reach your Accu-Steel representative, take all reasonable action to preserve the structure and the Building Components from additional damages, including without limitation if the cover is flapping or is otherwise not held in place and wind could cause the cover to flap, then Purchaser must secure the cover to prevent additional damages. Other than necessary to preserve the structure or the Building Components from additional damage, do not remove any Defective Building Components or to take any other corrective action prior to receiving the consent of Accu-Steel;
- h. Assist Accu-Steel in making direct communications with Purchaser's insurance provider and adjuster with respect to any Defective Building Components.

Accu-Steel will use its commercial efforts to respond to all claims properly filed within thirty (30) days from receipt.

LIMITATIONS. THIS LIMITED WARRANTY AND THE REMEDIES SET FORTH IN THIS LIMITED WARRANTY ARE NON-ASSIGNABLE, EXCLUSIVE AND MADE EXPRESSLY IN LIEU OF ALL OTHER WARRANTIES, EXPRESS, IMPLIED OR OTHERWISE, CONNECTED WITH THE SALE OR FURNISHING OF THE BUILDING COMPONENTS, THEIR DESIGN, SUITABILITY FOR USE, INSTALLATION AND/OR OPERATION INCLUDING BUT NOT LIMITED TO THE IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE, WHICH ARE HEREBY DISCLAIMED. THERE ARE NO WARRANTIES GIVEN BY ACCU-STEEL WITH RESPECT TO THE BUILDING COMPONENTS OR THE STRUCTURE, EXPRESS OR IMPLIED, OTHER THAN THOSE EXPRESSLY SET FORTH IN THIS LIMITED WARRANTY.

PURCHASER IS SOLELY RESPONSIBLE, AND ASSUMES ALL RISKS AND LIABILITY, TO DETERMINE THE SUITABILITY OF THE BUILDING COMPONENTS AND THE STRUCTURE FOR PURCHASER'S USE AND TO COMPLY WITH ALL APPLICABLE ZONING AND OTHER LOCAL, STATE OR FEDERAL ORDINANCES, STATUTES, LAWS, RULES, AND REGULATIONS.

THE SOLE AND EXCLUSIVE REMEDY SET FORTH IN THIS LIMITED WARRANTY SHALL NOT FAIL FOR ITS ESSENTIAL PURPOSE SO LONG AS ACCU-STEEL IS WILLING AND ABLE TO REPAIR OR REPLACE ANY DEFECTIVE BUILDING COMPONENT OR, IN ACCU-STEEL'S SOLE DISCRETION, TO PROVIDE A CASH OR CREDIT ALLOWANCE TOWARDS REPLACEMENT BUILDING COMPONENTS IN ACCORDANCE WITH THE TERMS OF THIS LIMITED WARRANTY. PURCHASER AGREES THAT NO OTHER REMEDY. INCLUDING WITHOUT LIMITATION THE RIGHT TO REJECT OR REVOKE ACCEPTANCE OF THE BUILDING COMPONENTS. SHALL APPLY IN ANY SET OF CIRCUMSTANCES AND THAT ACCU-STEEL AND ITS AFFILIATES, THEIR OFFICERS, DIRECTORS, MANAGERS, MEMBERS, EMPLOYEES, CONTRACTORS, AND AGENTS ALONG WITH ANY DISTRIBUTOR OR SELLING DEALER SHALL HAVE NO LIABILITY FOR DAMAGES BEYOND THE SOLE AND EXCLUSIVE REMEDY SET FORTH IN THIS LIMITED WARRANTY. INCLUDING, WITHOUT LIMITATION, ANY LIABILITY FOR DIRECT, INDIRECT OR CONSEQUENTIAL DAMAGES, DAMAGES ASSOCIATED WITH LOSS OF USE OR PROFITS, LOSS OF PRODUCTION, LOST SALES, LOSS OF OR DIMINUTION OF REVENUE OR PUNITIVE, EXEMPLARY, STATUTORY OR SPECIAL DAMAGES, INCLUDING WITHOUT LIMITATION BODILY INJURY, INJURY TO REAL, PERSONAL OR INTANGIBLE PROPERTY OF PURCHASER OR OTHERS, OR DEATH, EVEN IF ACCU-STEEL HAS BEEN PUT ON NOTICE THAT SUCH DAMAGES COULD BE SUSTAINED BY PURCHASER. THESE LIMITATIONS SHALL APPLY EVEN IN THE EVENT THAT PURCHASER'S SOLE AND EXCLUSIVE REMEDY SHALL FAIL OF ITS ESSENTIAL PURPOSE, AND SHALL APPLY REGARDLESS OF THE BASIS OF PURCHASER'S CLAIM, BE IT IN CONTRACT, WARRANTY, TORT, STRICT LIABILITY, STATUTORY, PRODUCT LIABILITY OR OTHERWISE.

Dealers, Distributors, Wholesalers and Re-Sellers. Dealers, distributors, wholesalers and other re-sellers of Accu-Steel are independent contractors and are not agents of Accu-Steel. Accu-Steel assumes no liability for their work and they have no authority to extend or modify this Limited Warranty.





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Maintenance Schedule

Failure to comply with this Maintenance Schedule will invalidate the Warranty

Perform maintenance on all items once a week for first month; once a month for first year; quarterly thereafter or after any unusually extreme weather event.

Monolithic (1 piece) Covers & LacingThe cover of your Accu-Steel building may relax after installation. It is important to keep the cover tight in all directions at all times. Tighten the building lengthwise and then tighten over the arc of the building. Check all lacing for premature wearing on hard surfaces like pipes or foundations. Reposition ratchets if visible wearing is occurring. Pull out any excess lacing towards ratchets. De-spool the ratchets and pull excess through. Retighten ratchets. Make sure all lacing and winches have moderate tension throughout the whole building. Moderate tension in the cover should pull out as many wrinkles in the material as possible. Cover tensioning tubes should be as level as possible. Check the cover for tears and rips. Cover should be tight enough that there is no movement from the wind, and that rain or snow will not accumulate on the cover. The cover material should not be in contact or rubbing on any surface that will tear, rub, or cut it. If tightening the cover produces cover contact with foundation remove excess cover material. Radius all corner cuts in fabric. Call Accu-Steel for further details.

Keder (Individual Bay) Covers & Lacing- The covers of your Accu-Steel building may relax after installation. It is important to keep the cover tight over the arch of the building. Keder covers only need to be tightened over the arc of the building. Make sure all lacing and winches have moderate tension throughout the whole building. Moderate tension in the cover should pull out as many wrinkles in the material as possible. Cover tensioning tubes should be as level as possible. Check the cover for tears and rips. Cover should be tight enough that there is no whipping movement from the wind, and that rain or snow will not accumulate on the cover. The cover material should not be in contact or rubbing on any surface that will tear, rub, or cut it. If tightening covers produces excess cover material, detach finish angle and re-stretch cover. Reattach finish angle (if applicable) and trim off excess material. Radius cut all corner cuts in fabric. Check keder cover flaps for tightness. If the cable in the flap is loose, re-tension the cable, and reattach. Call Accu-Steel for further details.

<u>End Wall Cover -</u> Cover Buildings with an end wall system will have a PVC pipe tensioning system. Hand tighten all lacing and/or ratchets. If excess material accumulates around outside arch, remove fasteners from arch, re-stretch the cover, and reattach. If tightening covers produces excess cover material at the bottom, detach finish angle (if applicable) and re-stretch cover. Re-attach finish angle and trim off excess material. Radius cut all corner cuts in fabric. Call Accu-Steel for further details.

<u>Cold Weather Cover Installation -</u> Building covers installed during cooler weather tend to relax more than covers installed during warmer weather. If your cover was installed in cooler weather recheck its tightness on the first available warm day in addition to the above maintenance.

<u>Metal Components -</u> Seal all marks or scrapes that are down to the base metal with 3 layers of high zinc content paint. Tighten any loose cabling in the building with the turnbuckles. If there is no more take-up available on the turnbuckle, please contact Accu-Steel for instructions. Check for damage to any rafter or end wall framing.

<u>Fasteners -</u> Ensure that all fasteners are tight and free of corrosion. Make sure any foundation anchors are fastened securely into the foundation.

Door Inspection

Fasteners- Ensure all fasteners are tight and free of corrosion. Make sure any foundation anchors are fastened securely into the foundation.

Levelness-Check that door operates level; adjust if necessary.

Lubrication- Lubricate moving parts of the door with a high quality lubricant.

Track – Inspect door Track for corrosion and damage, if corrosion is severe, replace as necessary.

Replace bent or damaged door tubes immediately.

Bent or damaged tubes may fail in high winds and cause serious building damage that is not covered by the warranty.

General Concerns

Cover Material is Getting Dirty- It is very easy to clean with water and non- abrasive soap. Do not use solvents or chemicals. Do not pressure wash at close range as damage can occur.

Snow on the Cover- Some snow may accumulate on the cover. Heavy snow accumulating on the cover could indicate that the cover needs re-tensioning. Remove heavy snow and check cover tensions immediately or damage may occur (See Cover Maintenance). Remove any ground snow that applies lateral force on the fabric or structure. Damage from snow accumulation is not covered by warranty. Refer to the Accu-Steel Warranty for further details.

<u>Damage</u>

Structure and Fabric - Report and document with pictures any damage to the cover, steel structure, components, or foundation immediately. Please call Accu-Steel for assistance and a comprehensive evaluation. Report any damage from an insurable event to your insurance company. The Accu-Steel maintenance and Warranty agreements are not a replacement for Insurance. Refer to the Accu-Steel Warranty for further details. Perform any temporary or emergency repairs as deemed necessary. Replace or repair damaged components as determined necessary.

Fabric Repair- Sharp objects can puncture the woven polyethylene fabric. Do not attempt to seal or repair with conventional materials. The fabric can be repaired by an Accu-Steel approved plastic welding contractor or with the self-adhesive cover material available from Accu-Steel. When using the self-adhesive cover material cut around the tear so that all corners of the tear are rounded and patch material will stick to each other in the cut out area. Clean both the inside and outside area around the tear with xylene. Cut a repair patch to cover an area of at least 4" out from all spots of the tear. Round the corners of the patch so that the corners will not want to peel off. Self-adhesive cover material should be placed on the inside and outside of the cover around the tear and pressed together so it adheres to the cover and itself. Contact Accu-Steel or your dealer for further assistance. Pop rivets may be used with backing washers 2" apart in the 4" leading edge or top edge of the patch to keep water and dirt from peeling the patch back. If this happens, where the outside self-adhesive material is contacting the inside self-adhesive patch the peeling will stop and the repair material will hold.

Maintenance in Corrosive Environments- Building Framework, Cover, and Fasteners- Accu-Steel manufactured steel components for corrosive environments are hot-dip galvanized. Hardware components are made of galvanized steel, stainless steel, aluminum alloy, poly, or are zinc plated. It is still required for warranty coverage that the building owner/operator:

- 1. Prevent corrosive material or product from resting against the fabric or metal building components.
- 2. While hot-dipped galvanization delays corrosion, any corrosion should be immediately cleaned off to base metal and covered with high content zinc paint.
- 3. Seal or protect from corrosion any non-building components that are connected to, or that come in contact with, the building hardware.
- 4. Spray any moving part with a moisture displacing lubricant (WD40 or equivalent).
- 5. Refer to the Accu-Steel Warranty for further details.

Following these maintenance items on your Accu-Steel Cover Building will help extend the service life of your structure. Please contact Accu-Steel Inc. or your local dealer with any maintenance questions.



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15 Year Maintenance Record

Failure to comply with this Maintenance Schedule will invalidate the Warranty

Perform maintenance on all items once a week for first month; once a month for first year; quarterly thereafter or after any unusually extreme weather event.

After 15 (fifteen) years repeat maintenance every quarter year. Proof of maintenance is required per warranty agreement.

Date of Installation: _	
Dealer Information:	
Installer Information:	

Inspection Period	Date of inspection	Issues Addressed	Inspection Period	Date of inspection	Issues Addressed
Week 2	пізрессіон	<u>1354C5 / 1441 C35C4</u>	Quarter 6	<u>mspection</u>	issues /tuuresseu
Week 3			Quarter 7		
Week 4			Quarter 8		
Month 2			Quarter 9		
Month 3			Quarter 10		
Month 4			Quarter 11		
Month 5			Quarter 12		
Month 6			Quarter 13		
Month 7			Quarter 14		
Month 8			Quarter 15		
Month 9			Quarter 16		
Month 10			Quarter 17		
Month 11			Quarter 18		
Month 12			Quarter 19		
Quarter 5			Quarter 20		



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Inspection	Date of		Inspection	Date of	
<u>Period</u>	inspection	<u>Issues Addressed</u>	<u>Period</u>	inspection	<u>Issues Addressed</u>
Quarter 21			Quarter 41		
Quarter 22			Quarter 42		
Quarter 23			Quarter 43		
Quarter 24			Quarter 44		
Quarter 25			Quarter 45		
Quarter 26			Quarter 46		
Quarter 27			Quarter 47		
Quarter 28			Quarter 48		
Quarter 29			Quarter 49		
Quarter 30			Quarter 50		
Quarter 31			Quarter 51		
Quarter 32			Quarter 52		
Quarter 33			Quarter 53		
Quarter 34			Quarter 54		
Quarter 35			Quarter 55		
Quarter 36			Quarter 56		
Quarter 37			Quarter 57		
Quarter 38			Quarter 58		
Quarter 39			Quarter 59		
Quarter 40			Quarter 60		